

NPDES Permit No. IL0061336  
Notice No. drgIL0061336

Public Notice Beginning Date: **August 31, 2011**

Public Notice Ending Date: **September 30, 2011**

National Pollutant Discharge Elimination System (NPDES)  
Permit Program

Draft Reissued/Modified NPDES Permit to Discharge into Waters of the State

Public Notice/Fact Sheet Issued By:

Illinois EPA  
Bureau of Water  
Permit Section  
1021 North Grand Avenue East  
Post Office Box 19276  
Springfield, Illinois 62794-9276  
217/782-3362

Name and Address of Discharger:

J.M. Huber Corporation  
1000 Parkwood Circle, Suite 1000  
Atlanta, GA 30339

Name and Address of Facility:

J.M. Huber Quincy Mine  
3150 Gardner Expressway  
Quincy, IL 62305  
(Adams County)

The Illinois Environmental Protection Agency (IEPA) has made a tentative determination to issue a NPDES Permit to discharge into the waters of the state and has prepared a draft Permit and associated fact sheet for the above named discharger. The Public Notice period will begin and end on the dates indicated in the heading of this Public Notice/Fact Sheet. The last day comments will be received will be on the Public Notice period ending date unless a commenter demonstrating the need for additional time requests an extension to this comment period and the request is granted by the IEPA. Interested persons are invited to submit written comments on the draft permit to the IEPA at the above address. Commenters shall provide his or her name and address and the nature of the issues proposed to be raised and the evidence proposed to be presented with regards to those issues. Commenters may include a request for public hearing. Persons submitting comments and/or requests for public hearing shall also send a copy of such comments or requests to the permit applicant. The NPDES permit and notice number(s) must appear on each comment page.

The application, engineer's review notes including load limit calculations, Public Notice/Fact Sheet, draft permit, comments received, and other documents are available for inspection and may be copied at the IEPA between 9:30 a.m. and 3:30 p.m. Monday through Friday when scheduled by the interested person.

If written comments or requests indicate a significant degree of public interest in the draft permit, the permitting authority may, at its discretion, hold a public hearing. Public notice will be given 45 days before any public hearing. Response to comments will be provided when the final permit is issued. For further information, please call Darren Gove at 217/782-0610.

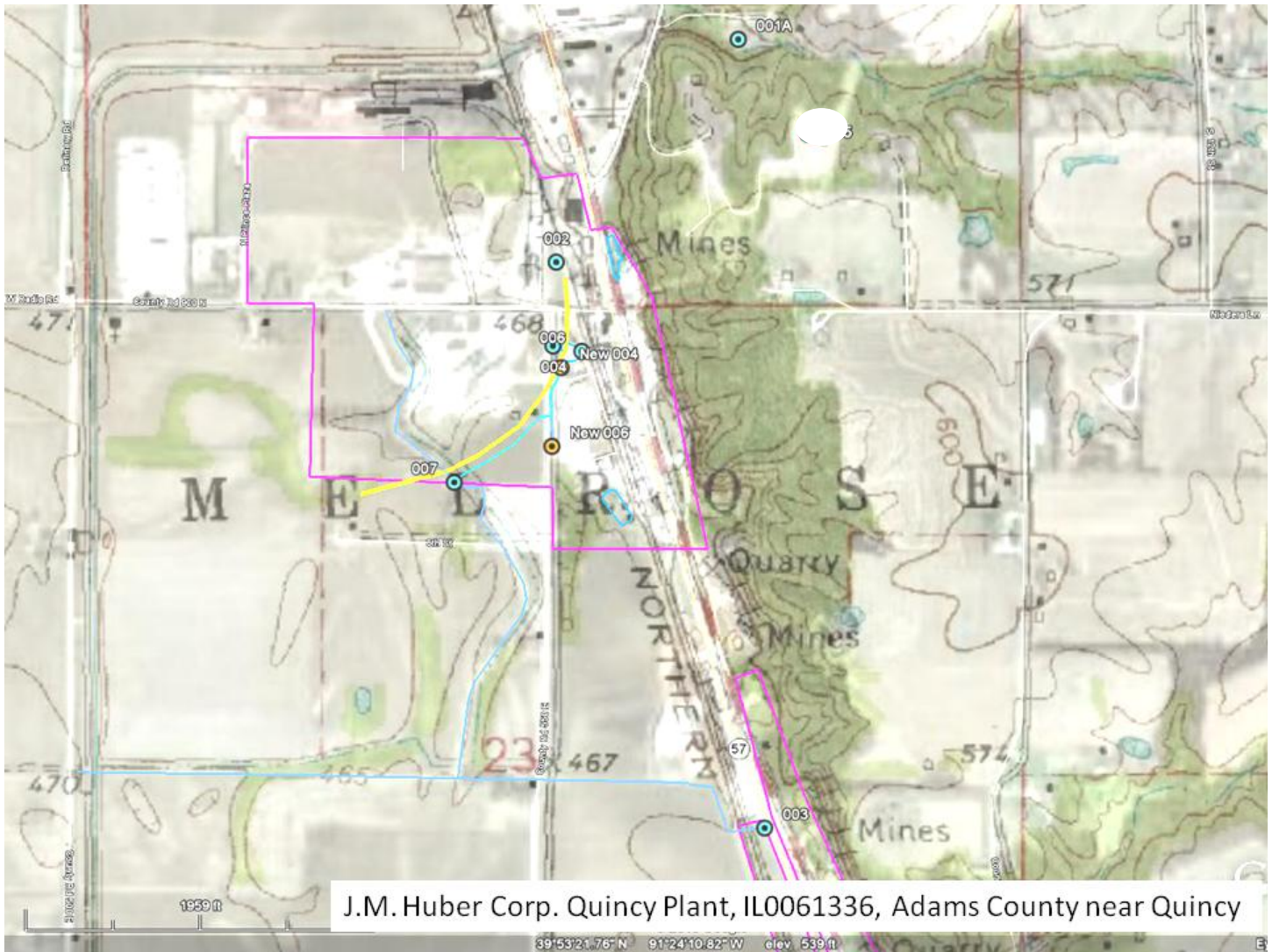
The applicant is engaged in excavation, extraction and processing of crushed and broken limestone (SIC 1422). Plant operations also include crushing and grinding of barite ore (SIC 3295). Wastewater is generated from pit pumpage, process water and stormwater runoff and non-contact cooling water. Plant operation results in an average discharge of 0.11 MGD of groundwater seepage from outfall A01, 0.758 MGD of groundwater seepage from outfall B01, 0.218 MGD of groundwater seepage and stormwater runoff from outfall 002, 0.492 MGD of groundwater seepage and stormwater runoff from outfall 003, 0.09 MGD of groundwater seepage and stormwater runoff from outfall 004, 0.55 MGD of process water, non-contact cooling water and stormwater from outfall 006 and intermittent discharge of storm water runoff from outfall 007.

The following modification is proposed: Relocation of outfalls 004 and 006 due to construction of rail spur through facility and deletion of outfall 005 due to property transfer to new owner.

Application is made for existing discharge(s) which are located in Adams County, Illinois. The following information identifies the discharge point, receiving stream and stream classifications:

Outfall	Receiving Stream	Latitude		Longitude		Stream Classification	Biological Stream Characterization
A01	Unnamed Tributary to Mississippi River	39°53'46"	North	91°24'8.15"	West	General Use	Not Rated
B01	Unnamed Tributary to Mississippi River	39°54'1.5"	North	91°23'45.08"	West	General Use	Not Rated
002	Unnamed Tributary to Mississippi River	39°53'33.77"	North	91°24'21.25"	West	General Use	Not Rated
003	Unnamed Tributary to Mississippi River	39°53'2.55"	North	91°24'6.24"	West	General Use	Not Rated
004	Unnamed Tributary to Mississippi River	39°53'27.95"	North	91°24'20.9"	West	General Use	Not Rated
006	Unnamed Tributary to Mississippi River	39°53'23.61"	North	91°24'21.56"	West	General Use	Not Rated
007	Unnamed Tributary to Mississippi River	39°53'21.61"	North	91°24'28.62"	West	General Use	Not Rated

To assist you further in identifying the location of the discharge please see the attached map.



J.M. Huber Corp. Quincy Plant, IL0061336, Adams County near Quincy

The stream segment(s) receiving the discharge from outfall(s) A01, B01, 002, 003, 004, 006 and 007 are not on the 303(d) list of impaired waters.

The discharge(s) from the facility shall be monitored and limited at all times as follows:

PARAMETER	LOAD LIMITS lbs/day DAF (DMF)		REGULATION	CONCENTRATION LIMITS mg/l		REGULATION
	30 DAY AVERAGE	DAILY MAXIMUM		30 DAY AVERAGE	DAILY MAXIMUM	
Outfall(s): A01, B01 - Mine Dewatering and Groundwater Seepage 002, 003- Mine Dewatering, Pit Pumpage and Storm Water Runoff						
Flow(MGD)						
Total Suspended Solids				35	70	406.106
pH	Shall be in the Range of 6.5-9 Standard Units					302.204
Offensive Conditions	No effluent shall contain settleable solids, floating debris, visible oil, grease, scum or sludge solids, color, or odor. Turbidity shall be below obviously visible levels.					406.107

Outfall(s): 004 - Mine Dewatering, Pit Pumpage and Storm Water Runoff						
Flow(MGD)						
Total Suspended Solids				35	70	406.106
pH	Shall be in the Range of 6.5-9 Standard Units					302.204
Barium				2	4	304.124
Offensive Conditions	No effluent shall contain settleable solids, floating debris, visible oil, grease, scum or sludge solids, color, or odor. Turbidity shall be below obviously visible levels.					406.107
Outfall(s): 006 - Ultrafine Mill Process Water, Cooling Water and Storm Water						
Flow(MGD)						
Total Suspended Solids				15	30	406.106
pH	Shall be in the Range of 6.5-9 Standard Units					302.204
Offensive Conditions	No effluent shall contain sludge solids, floating debris, visible oil, odor, plant or algal growth, color or visible turbidity.					302.203
Outfall(s): 007 - Stormwater Runoff						
Flow (MGD)						
Sulfates				1,368	1,368	302.208(g)

Outfall 007: Subject to stormwater pollution prevention plan

**Antidegradation Assessment for J.M. Huber Corporation - J.M. Huber Quincy Mine  
NPDES Permit No. IL0061336 Adams County**

The subject facility is an existing underground limestone mine that is proposing to relocate Outfalls 004 and 006 due to the construction of a rail spur through the facility's premises. An underground pipe that currently conveys Outfall 004 effluent would be removed and the discharge would be relocated to a drainage ditch approximately 60 feet to the south. The ultrafine settling basin and Outfall 006 would also be moved to the south, where discharge would be received by the same drainage ditch receiving Outfall 004 effluent. Additionally, due to the progression of mining towards the eastern edge of the permit area, the amount of seep water has increased due to the geology and increased area of the mine. As a result, the current flow rates from each outfall associated with quarry dewatering (Outfalls 001A, 001B, 002, 003, and 004) have steadily increased throughout the duration of the current permit. Flows from Outfalls 005 (refrigeration plant noncontact cooling water) and 006 (mill contact cooling water) have remained relatively consistent throughout the duration of the current permit. Outfall 007 (stormwater) is not expected to see increased flow due to stormwater runoff, but the discharge point is within the same drainage ditch which currently receives and will continue to receive effluent from Outfalls 002, 004 and 006. Additionally, Outfall 007 would receive stormwater runoff from gravel roadways and parking lots on-site which will be treated with a dust suppressant (Norlig A, produced by Lignotech USA, Inc.).

**Identification and Characterization of the Affected Water Body.**

All discharges from the facility are received by an unnamed tributary of the Mississippi River. The unnamed tributary is a General Use water with zero 7Q10 flow. It has not been assessed under the Agency's 305(b)/303(d) program and has not been given an integrity rating or been listed as biologically significant in the 2008 Illinois Department of Natural Resources publication *Integrating Multiple Taxa in a Biological Stream Rating System*. The water body is not enhanced in regards to the dissolved oxygen water quality standard. According to the USGS Illinois Streamstats basin characteristics program the watershed size of the unnamed tributary upstream of the proposed discharge point is 0.84 square miles. The Illinois State Water Survey has determined that central Illinois streams with three square miles of watershed or less are characterized as 7Q1.1 zero flow streams and are therefore expected to have at least seven

days of continuous zero flow nine out of ten years. Aquatic life communities in these headwater streams are tolerant of the effects of drying. Depending on the rainfall received before biological surveys, either a very limited aquatic life community, or no community at all would be found. Given this flow regime, no additional biological characterization is required.

#### **Identification of Proposed Pollutant Load Increases or Potential Impacts on Uses.**

Lime dust and other suspended solids found in stormwater discharge from Outfall 007 will likely decrease as a result of dust suppressant usage. The dust suppressant is primarily composed of calcium lignosulfonate and would be applied as a 7% mixture with water using a spray bar at a low rate to minimize run-off. The product would not be used in wet weather conditions and is not expected to run off at significant concentrations given that the product would adhere to gravel and larger particulates. The product's active ingredient is lignin, a naturally occurring polymer in trees that serves as a binder for cellulose. Lignosulfonate exhibits low toxicity in laboratory testing and any residuals discharged from Outfall 007 would be non-toxic to aquatic life. Given that the product is not expected to be found at significant concentrations in stormwater discharge, parameters associated with the product such as pH and sulfate are not expected to appreciably modify the effluent quality of Outfall 007. The relocation of the ultrafine settling basin and Outfalls 004 and 006 will not lead to any increases in flow or pollutant loading to the unnamed tributary. However, outfalls associated with quarry dewatering have experienced and will continue to experience increased flows as a result of the progression of mining. The increased mine discharges will result in an increased loading of total suspended solids and sulfate to the receiving water. Total suspended solids and sulfate concentrations reported by the facility have continually met permit limitations and will continue to remain compliant. The effluent will meet water quality standards and the aquatic uses of the receiving water will continue to be attained.

#### **Fate and Effect of Parameters Proposed for Increased Loading.**

The increased loading of total suspended solids and sulfate as a result of the progression of mining will not adversely impact the receiving water, as water quality standards and aquatic life uses will continue to be attained. The effluents will have the characteristics of the local groundwater. Sulfate and other dissolved substances will remain dissolved and will persist in the downstream continuum. Suspended solids would eventually be incorporated into bed sediments and would continue to move downstream. There will be no discernable adverse effect of this effluent on the receiving stream providing permit limits are met.

#### **Purpose and Social & Economic Benefits of the Proposed Activity.**

The increased and relocated discharges will continue to allow mining and processing to occur at this site. Jobs will be maintained and agriculture will continue to be supplied with needed materials.

#### **Assessments of Alternatives for Less Increase in Loading or Minimal Environmental Degradation.**

The railroad spur is being constructed by a separate entity and the mine facility has no intentions of utilizing its services. The most cost effective and least disruptive route in the area was selected which requires relocation of the ultrafine settling basin as well as Outfalls 004 and 006. The proposed location of the ultrafine settling basin and relocated outfalls is suitable given that the discharges would be received by the same water body that currently receives the discharges. This is an existing facility that will continue to experience increased discharges of mine dewatering as mining progresses. No alternatives to the seepage water collection and treatment systems exist. The methods of treating lime dust are typical and routine for the industry and the selected dust suppressant is considered benign compared to others which contain artificial polymers.

#### **Summary Comments of the Illinois Department of Natural Resources, Regional Planning Commissions, Zoning Boards or Other Entities**

The IDNR EcoCAT system was consulted on December 28, 2010. It was immediately determined that no state-listed threatened or endangered species, Illinois Natural Inventory sites, dedicated Illinois Nature Preserves, or registered Land and Water Reserves are in the vicinity of the project location; consultation was therefore terminated.

#### **Agency Conclusion.**

This preliminary assessment was conducted pursuant to the Illinois Pollution Control Board regulation for Antidegradation found at 35 Ill. Adm. Code 302.105 (antidegradation standard) and was based on the information available to the Agency at the time the assessment was written. We tentatively find that the proposed activity will result in the attainment of water quality standards; that all existing uses of the stream will be maintained; that all technically and economically reasonable measures to avoid or minimize the extent of the proposed increase in pollutant loading have been incorporated into the proposed activity; and that this activity will benefit the community at large by continuing to provide jobs and economic revenue to the area. Comments received during the NPDES permit public notice period will be evaluated before a final decision is made by the Agency.

NPDES Permit No. IL0061336

Illinois Environmental Protection Agency

Division of Water Pollution Control

1021 North Grand Avenue East

Post Office Box 19276

Springfield, Illinois 62794-9276

NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM

Reissued/Modified (NPDES) Permit

Expiration Date:

Issue Date:  
Effective Date:

Name and Address of Permittee:

Facility Name and Address:

J.M. Huber Corporation  
1000 Parkwood Circle, Suite 1000  
Atlanta, GA 30339

J.M. Huber Quincy Mine  
3150 Gardner Expressway  
Quincy, IL 62305  
(Adams County)

Discharge Number and Name:

Receiving Waters:

Non-Coal Outfalls

A01 - Mine Dewatering and Groundwater Seepage	Unnamed Tributary to Mississippi River
B01 - Mine Dewatering and Groundwater Seepage	Unnamed Tributary to Mississippi River
002 - Mine Dewatering, Pit Pumpage and Storm Water Runoff	Unnamed Tributary to Mississippi River
003 - Mine Dewatering, Pit Pumpage and Storm Water Runoff	Unnamed Tributary to Mississippi River
004 - Mine Dewatering, Pit Pumpage and Storm Water Runoff	Unnamed Tributary to Mississippi River

Other Outfalls

006 - Ultrafine Mill Process water, Cooling Water and StormWater	Unnamed Tributary to Mississippi River
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Storm Water Runoff\*

007 - Storm Water Runoff	Unnamed Tributary to Mississippi River
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Non-Storm Water Discharges\*

General Use and Secondary Contact Waters of the State of Illinois

\* See Special Condition 10.

In compliance with the provisions of the Illinois Environmental Protection Act, Title 35 of Ill. Adm. Code, Subtitle C and/or Subtitle D, Chapter 1, and the Clean Water Act (CWA), the above-named permittee is hereby authorized to discharge at the above location to the above-named receiving stream in accordance with the standard conditions and attachments herein.

Permittee is not authorized to discharge after the above expiration date. In order to receive authorization to discharge beyond the expiration date, the permittee shall submit the proper application as required by the Illinois Environmental Protection Agency (IEPA) not later than 180 days prior to the expiration date.

Alan Keller, P.E.  
Manager, Permit Section  
Division of Water Pollution Control

Effluent Limitations and Monitoring

From the effective date of this permit until the expiration date, the effluent of the following discharge(s) shall be monitored and limited at all times as follows:

PARAMETER	LOAD LIMITS lbs/day DAF (DMF)		REGULATION	CONCENTRATION LIMITS mg/l		SAMPLE FREQUENCY	SAMPLE TYPE
	30 DAY AVERAGE	DAILY MAXIMUM		30 DAY AVERAGE	DAILY MAXIMUM		
Outfall(s): A01, B01 - Mine Dewatering and Groundwater Seepage 002, 003, 004 - Mine Dewatering, Pit Pumpage and Storm Water Runoff							
Flow(MGD)						*	Grab
Total Suspended Solids				35	70	**	***
Barium †				2	4	**	***
pH	Shall be in the Range of 6.5-9 Standard Units. The monthly minimum and maximum shall be reported on the DMR.					3 Per Month	Grab
Offensive Conditions	No effluent shall contain settleable solids, floating debris, visible oil, grease, scum or sludge solids, color, or odor. Turbidity shall be below obviously visible levels.					3 Per Month	Visual Inspection
† Monitoring for Barium shall be for outfall 004 only							
Outfall(s): 006 - Ultrafine Mill Process Water, Cooling Water and Storm Water							
Flow (MGD)						*	
Total Suspended Solids				15	30	**	***
pH	Shall be in the Range of 6.5-9 Standard Units. The monthly minimum and maximum shall be reported on the DMR.					3 Per Month	Grab
Offensive Conditions	No effluent shall contain sludge solids, floating debris, visible oil, odor, plant or algal growth, color or visible turbidity.					3 Per Month	Visual Inspection
Outfall(s): 007 - Stormwater Runoff **** See Special Condition 10.							
Flow (MGD)						*	
Sulfates				1,368	1,368	**	***

\* Effluent sampling for flow shall be continuous if hardware allows otherwise it shall be a single reading when monitoring each parameter. Flows shall be reported as a monthly average on the Discharge Monitoring Reports (DMR).

\*\* Samples shall be taken three times a month as separate grab samples or one time a month as a composite sample.

\*\*\* Composite samples shall consist of at least 3 sample aliquots of approximately equal volume of at least 100 milliliters each, collected at periodic intervals within a 24-hour period. If the permittee elects to take and analyze grab samples, in lieu of a composite sample then: 1) if the discharge is expected to occur on only a single day, three grab samples may be taken within a single 24-hour period or, 2) if the discharge is expected to occur on more than one day three separate grab samples shall be taken over more than one day to represent the monthly discharge. The one composite sample or three grab samples shall be representative of the discharge over the calendar month. The analysis results of each composite and grab sample shall be reported on the Discharge Monitoring Reports. The monthly average shall be reported on the Discharge Monitoring Reports.

\*\*\*\* Storm water runoff shall be subject to the Storm Water Runoff Pollution Prevention Plan.

Discharge sampling and monitoring must be representative of the discharges from the facility considering factors such as frequency, duration and intensity of precipitation runoff and operational practices that affect discharge quality.

Special Conditions

**SPECIAL CONDITION 1. Permit Coverage:** For the purpose of this permit, the covered discharges through the non-coal outfalls are limited to storm water discharges, non-storm water discharges, process wastewater discharges, mine dewatering discharges, pit pumpage and pit overflow discharges. Stormwater runoff discharges and certain non-stormwater discharges are covered by Special Condition 10 of this permit.

**SPECIAL CONDITION 2. Sampling:** Samples taken in compliance with the effluent monitoring requirements shall be taken at a point representative of the discharge, but prior to entry into the receiving stream.

**SPECIAL CONDITION 3. Discharge Monitoring Reports:** The Permittee shall record monitoring results on discharge Monitoring Report (DMR) Forms using one such form for each outfall each month. If there is no discharge during a reporting period, a Discharge Monitoring Report shall be submitted stating that no discharge occurred during that particular month. The Permittee may choose to submit electronic DMRs (eDMRs) instead of mailing paper DMRs to the IEPA. More information about the eDMR program, including registration, can be obtained on the IEPA website at <http://www.epa.state.il.us/water/edmr/index.html>. The completed DMR forms shall be submitted monthly to the IEPA no later than the 15<sup>th</sup> day of the following month, unless otherwise specified by the IEPA. Permittees not using eDMRs shall mail the DMRs with original signature to the following address:

Illinois Environmental Protection Agency  
Division of Water Pollution Control  
1021 North Grand Avenue East  
Post Office Box 19276  
Springfield, IL 62794-9276  
Attn: Compliance Assurance Section, Mail Code #19

**SPECIAL CONDITION 4.** The permittee shall notify the Agency in writing by certified mail within thirty days of abandonment, cessation, or suspension of active mining for thirty days or more unless caused by a labor dispute. During cessation or suspension of active mining, whether caused by a labor dispute or not, the permittee shall provide whatever interim impoundment, drainage diversion, and wastewater treatment is necessary to avoid violations of the Act or Subtitle D, Chapter 1.

**SPECIAL CONDITION 5.** The permittee shall request a modified NPDES permit if the facility resumes outdoor barite processing and/or crushing operations.

**SPECIAL CONDITION 6.** The effluent sulfate concentrations in the subject discharges shall be limited to a level that will not cause the receiving stream to exceed the water quality standard in Section 302.208 of 35 Ill. Adm. Code, Chapter 1, Subtitle C.

**SPECIAL CONDITION 7.** The use of dust suppressant is authorized providing that dosing rates are minimized to the extent necessary to achieve desired effects. The products must be applied in strict accordance with the manufacturer's recommended application rates. The permittee must keep records of the amount (kg) of product added and an estimated dosage rate (mg/L) at the time of product application. Application of a product at concentrations exceeding the manufacturer's recommendations is not authorized.

**SPECIAL CONDITION 8. Storm Water Discharges:** The Illinois Environmental Protection Agency has determined that the effluent limitations for the non-coal outfall(s) in this permit constitute BAT/BCT for storm water which is treated in the existing treatment facilities for purposes of this permit issuance, and no pollution prevention plan will be required for such storm water. This does not preclude the use of pollution prevention techniques as a means or partial means of meeting the effluent limits. In addition to the chemical specific monitoring required elsewhere in this permit, the permittee shall conduct an annual inspection of the facility site to identify areas contributing to a storm water discharge associated with mining and determine whether any facility modifications have occurred which result in previously treated storm water discharges no longer receiving treatment. If any such discharges are identified, the permittee shall request a modification of this permit within 30 days after the inspection unless such discharges meet the conditions of Special Condition 10. Records of the annual inspection shall be retained by the permittee for the term of this permit and shall be made available to the Illinois Environmental Protection Agency upon request.

**SPECIAL CONDITION 9. Prohibited Storm Water Discharges:** This permit is not applicable to storm water discharges from the following facilities:

- a. Hazardous waste treatment, storage or disposal facilities.
- b. Storm water discharges associated with inactive mining occurring on Federal lands where an operator cannot be identified.

**SPECIAL CONDITION 10. Storm Water Runoff:** All storm water runoff from areas affected by mining activities such as, earthen berms, aggregate processing plants, overburden stockpiles, and crushed stone stockpiles, sand and gravel stockpiles and industrial sand product stockpiles and all storm water associated with industrial activity at a mining site such as asphalt plants and ready mix plants, shall be routed to non-coal outfalls except for the following identified in (a) and (b) below:



Special Conditions

- a. **Surface Runoff from Earthen Areas:** Surface runoff from earthen berms or other earthen areas using spoil from the mining operation is not required to be routed to a non-coal outfall when the earthen areas meet the following conditions:
- i) The area is graded to an acceptable slope, covered with sufficient uncontaminated topsoil as needed to support vegetation, seeded at an adequate rate with an appropriate grass mixture to stabilize such areas, properly maintained with vegetation and other practices to minimize the potential for erosion and final stabilization has been completed for the area.
  - ii) For areas in which final stabilization under (a) (i) of this Special Condition are incomplete, erosion control measures described in the Illinois Urban Manual (IEPA/USDA, NRCS;2010) are implemented.
  - iii) The earthen berms or areas are not contaminated by mine refuse, chemical spillage, other wastes or wastewaters from mining activities at the site.
  - iv) The earthen material does not contain acid producing material.
  - v) The earthen area has no contact with waters of the State.
  - vi) Surface runoff from the earthen areas does not cause water quality violations.
  - vii) The area is identified in the storm water pollution prevention plan required in (b) below as meeting (a) (i-vi) of this Special Condition above.
- b. **Storm Water Discharges and Certain Non-storm Water Discharges.** Storm water runoff discharges and non-storm water discharges are allowed according to the following conditions and this permit provided that the discharges do not contain the following: mine process wastewater; pit pumpage; pit overflows; mine dewatering wastewaters; cooling waters, heated effluents or surface runoff from disturbed earthen areas that contain mine refuse, chemical spillage, other wastes, or acid producing material.
- i) **Prohibition on Non-Storm Water Discharges.** All discharges covered by this special condition shall be composed entirely of storm water except for:  
  
discharges from fire fighting activities; fire hydrant flushings; waters used to control dust on vehicle traffic areas outside the mine area and mined area; potable water sources including uncontaminated waterline flushings; irrigation drainages; routine external building washdown which does not use detergents; pavement washwaters where spills or leaks of toxic or hazardous materials have not occurred (unless all spilled material has been removed) and where detergents are not used; air conditioning condensate; springs; uncontaminated ground water; and foundation or footing drains where flows are not contaminated with process materials such as solvents. These non-storm water discharges must comply with (b) (ii) (D) (ii) (3) of this Special Condition.
  - ii) **Storm Water Pollution Prevention Plans**  
  
A storm water pollution prevention plan shall be developed for surface runoff from each mining site covered by this special condition. Storm water pollution prevention plans shall be prepared in accordance with good engineering practices. The plan shall identify potential sources of pollution which may reasonably be expected to affect the quality of storm water discharges associated with industrial activity at a mining site. In addition, the plan shall describe and ensure the implementation of practices which will be used to reduce the pollutants in storm water discharges associated with industrial activity at a mining site and to assure compliance with the terms and conditions of this permit. Facilities must implement the provisions of the storm water pollution prevention plan required under this part as a condition of this permit.  
  
**(A) Deadlines for Plan Preparation and Compliance.**  
  
The plan shall:
    - (i) Be completed prior to the start of the mining activities to be covered under this special condition and updated as appropriate; and
    - (ii) Provide for compliance with the terms and schedule of the plan beginning with the initiation of mining activities.

Special Conditions

**(B) Signature, Plan Review and Notification.**

- (i) The plan shall be signed in accordance with Standard Condition 11 Attachment H (Signatory Requirements), and be retained on-site at the facility which generates the storm water discharge in accordance with Standard Condition 8 Attachment H (Duty to Provide Information) of this permit.
- (ii) The permittee shall make plans available upon request from this Agency or a local agency approving sediment and erosion plans, grading plans, or storm water management plans; or in the case of a storm water discharge associated with industrial activity at a mining site which discharges through a municipal separate storm sewer system with an NPDES permit, to the municipal operator of the system.
- (iii) The Agency may notify the permittee at any time that the plan does not meet one or more of the minimum requirements of this special condition. Such notification shall identify those provisions of the permit which are not being met by the plan, and identify which provisions of the plan require modifications in order to meet the minimum requirements of this part. Within 30 days from receipt of notification from the Agency, the permittee shall make the required changes to the plan and shall submit to the Agency a written certification that the requested changes have been made. Failure to comply shall terminate authorization under this special condition.
- (iv) All storm water pollution prevention plans required under this permit are considered reports that shall be available to the public at any reasonable time upon request. However, the permittee may claim any portion of a storm water pollution prevention plan as confidential in accordance with 40 CFR Part 2, including any portion describing facility security measures.

**(C) Keeping Plans Current.** The permittee shall amend the plan whenever there is a change in design, construction, operation, or maintenance, which has a significant effect on the potential for the discharge of pollutants to the Waters of the State and which has not otherwise been addressed in the plan or if the storm water pollution prevention plan proves to be ineffective in eliminating or significantly minimizing pollutants from sources identified under (b) (ii) (D) (ii) of this Special Condition below, or in otherwise achieving the general objectives of controlling pollutants in storm water discharges associated with mining activities. Amendments to the plan may be reviewed by the Agency in the same manner as (b) (ii) (B) (ii) of this Special Condition above.

**(D) Contents of Plan.** The storm water pollution prevention plan shall include the following items:

- (i) Site Description. Each plan shall provide a description of the following:
  - 1. A description of the intended sequence of major activities which disturb soils for major portions of the site (e.g. grubbing, excavation, grading);
  - 2. Estimates of the total area of the site and the total area of the site that is expected to be disturbed by excavation, grading, or other activities;
  - 3. An estimate of the runoff coefficient of the site after mining activities are completed and existing data describing the soil or the quality of any discharge from the site;
  - 4. A site map indicating drainage patterns and approximate slopes anticipated before and after major grading activities, locations where vehicles enter or exit the site and controls to prevent offsite sediment tracking, areas of soil disturbance, the location of major structural and nonstructural controls identified in the plan, the location of areas where stabilization practices are expected to occur, an outline of storm water drainage areas for each storm water discharge point, paved areas and buildings, and locations where storm water is discharged to a surface water;
  - 5. Description of the areas used for outdoor manufacturing, storage, or disposal of significant materials, including activities that generate significant quantities of dust or particulates.
    - a. Location of existing storm water structural control measures (dikes, coverings, detention facilities, etc.);
    - b. Surface water locations and/or municipal storm drain locations;
    - c. Areas of existing and potential soil erosion;

Special Conditions

- d. Vehicle service areas;
  - e. Material loading, unloading, and access areas.
6. A narrative description of the following:
- a. The nature of the industrial activities conducted at the site, including a description of significant materials that are treated, stored or disposed of in a manner to allow exposure to storm water;
  - b. Materials, equipment, and vehicle management practices employed to minimize contact of significant materials with storm water discharges;
  - c. Industrial storm water discharge treatment facilities;
  - d. Methods of onsite storage and disposal of significant materials;
  - e. A list of the types of pollutants that have a reasonable potential to be present in storm water discharges in significant quantities;
  - f. An estimate of the size of the facility in acres or square feet, and the percent of the facility that has impervious areas such as pavement or buildings;
  - g. A summary of existing sampling data describing pollutants in storm water discharges;
  - h. The name of the receiving water(s) and the ultimate receiving water(s), and areal extent of wetland acreage at the site.
- (ii) **Controls.** Each plan shall include a description of appropriate controls that will be implemented at the mining site. The plan will clearly describe for each major activity identified in (b) (ii) (D) (i) (1) of this Special Condition above, appropriate controls and the timing during the mining process that the controls will be implemented. (For example, perimeter controls for one portion of the site will be installed after the clearing and grubbing necessary for installation of the measure, but before the clearing and grubbing for the remaining portions of the site. Perimeter controls will be actively maintained until final stabilization of those portions of the site upward of the perimeter control. Temporary perimeter controls will be removed after final stabilization). The description of controls shall address as appropriate the following minimum components:
- 1. Erosion and Sediment Controls.
    - a. Stabilization Practices. A description of interim and permanent stabilization practices, including site-specific scheduling of the implementation of the practices. Site plans should ensure that existing vegetation is preserved where attainable and that disturbed portions of the site are stabilized. Stabilization practices may include: temporary seeding, permanent seeding, mulching, geotextiles, sod stabilization, vegetative buffer strips, protection of trees, preservation of mature vegetation, and other appropriate measures. A record of the dates when major grading activities occur, when construction activities temporarily or permanently cease on a portion of the site, and when stabilization measures are initiated shall be included in the plan. Except as provided in paragraphs i and ii below, stabilization measures shall be initiated as soon as practicable in portions of the site where mining activities have temporarily or permanently ceased, but in no case more than 14 days after the mining activities in that portion of the site has temporarily or permanently ceased.
      - i. Where the initiation of stabilization measures by the 14th day after mining activities temporarily or permanently cease is precluded by snow cover, stabilization measures shall be initiated as soon as practicable.
      - ii. Where mining activities will resume on a portion of the site within 21 days from when activities ceased, (e.g. the total time period that mining activities is temporarily ceased is less than 21 days) then stabilization measures do not have to be initiated on that portion of site by the 14th day after mining activities temporarily ceased.

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- b. **Structural Practices.** A description of structural practices to the degree attainable, to divert flows from disturbed earthen areas, store flows or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Such practices may include silt fences, earth dikes, drainage swales, sediment traps, check dams, subsurface drains, pipe slope drains, level spreaders, storm drain inlet protection, rock outlet protection, reinforced soil retaining systems, gabions, and temporary or permanent sediment basins. Structural practices should be placed on upland soils to the degree attainable. The installation of these devices may be subject to Section 404 of the CWA.
  - c. **Best Management Practices for Impaired Waters.** For any site which discharges directly to an impaired water identified in the Agency's 303(d) listing for suspended solids, turbidity, or siltation the storm water pollution prevention plan shall be designed for a storm event equal to or greater than a 25-year 24-hour rainfall event. If required by federal regulations or the Illinois Environmental Protection Agency's Illinois Urban Manual, the storm water pollution prevention plan shall adhere to a more restrictive design criteria.
2. **Storm Water Management.** A description of measures that will be installed during mining to control pollutants in storm water discharges that will occur after mining operations have been completed. Structural measures should be placed on upland soils to the degree attainable. The installation of these devices may be subject to Section 404 of the CWA. This permit only addresses the installation of storm water management measures, and not the ultimate operation and maintenance of such structures after the mining activities have been completed and the site has undergone final stabilization. Permittees are responsible for only the installation and maintenance of storm water management measures prior to final stabilization of the site, and are not responsible for maintenance after storm water discharges associated with industrial activity at a mining site have been eliminated from the site.
    - a. Such practices may include: storm water detention structures (including wet ponds); storm water retention structures; flow attenuation by use of open vegetated swales and natural depressions; infiltration of runoff onsite; and sequential systems (which combine several practices). The pollution prevention plan shall include an explanation of the technical basis used to select the practices to control pollution where flows exceed predevelopment levels.
    - b. Velocity dissipation devices shall be placed at discharge locations and along the length of any outfall channel as necessary to provide a non-erosive velocity flow from the structure to a water course so that the natural physical and biological characteristics and functions are maintained and protected (e.g. maintenance of hydrologic conditions, such as the hydroperiod and hydrodynamics present prior to the initiation of mining activities).
    - c. Unless otherwise specified in the Illinois Environmental Protection Agency's Illinois Urban Manual, the storm water pollution prevention plan shall be designed for a storm event equal to or greater than a 25-year 24-hour rainfall event.
    - d. **Other Controls.**
      - i. No solid materials, including building materials, shall be discharged to Waters of the State, except as authorized by a Section 404 permit.
      - ii. The plan shall ensure and demonstrate compliance with applicable State and/or local waste disposal, sanitary sewer or septic system regulations.
    - e. **Pollution Prevention Practices**
      - i. **Storm Water Pollution Prevention Personnel -** Identification by job titles of the individuals who are responsible for developing, implementing, and revising the plan.
      - ii. **Preventive Maintenance -** Procedures for inspection and maintenance of storm water conveyance system devices such as oil/water separators, catch basins, etc., and inspection and testing of plant equipment and systems that could fail and result in discharges of pollutants to storm water.

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- iii. Good Housekeeping - Good housekeeping requires the maintenance of clean, orderly facility areas that discharge storm water. Material handling areas shall be inspected and cleaned to reduce the potential for pollutants to enter the storm water conveyance system.
- iv. Spill Prevention and Response - Identification of areas where significant materials can spill into or otherwise enter the storm water conveyance systems and their accompanying drainage points. Specific material handling procedures, storage requirements, spill clean up equipment and procedures should be identified, as appropriate. Internal notification procedures for spills of significant materials should be established.
- v. Storm Water Management Practices - Storm water management practices are practices other than those which control the source of pollutants. They include measures such as installing oil and grit separators, diverting storm water into retention basins, etc. Based on assessment of the potential of various sources to contribute pollutants, measures to remove pollutants from storm water discharge shall be implemented. In developing the plan, the following management practices shall be considered:

Containment - Storage within berms or other secondary containment devices to prevent leaks and spills from entering storm water runoff;

Oil & Grease Separation - Oil/water separators, booms, skimmers or other methods to minimize oil contaminated storm water discharges;

Debris & Sediment Control - Screens, booms, sediment ponds or other methods to reduce debris and sediment in storm water discharges;

Waste Chemical Disposal - Waste chemicals such as antifreeze, degreasers and used oils shall be recycled or disposed of in an approved manner and in a way which prevents them from entering storm water discharges.

Storm Water Diversion - Storm water diversion away from mining excavation, materials processing, materials storage and other areas of potential storm water contamination;

Covered Storage, Processing or Mining Areas - Covered fueling operations, materials processing and storage areas to prevent contact with storm water.

- vi. Employee Training - Employee training programs shall inform personnel at all levels of responsibility of the components and goals of the storm water pollution control plan. Training should address topics such as spill response, good housekeeping and material management practices. The plan shall identify periodic dates for such training.
- vii. Inspection Procedures - Qualified plant personnel shall be identified to inspect designated equipment and plant areas. A tracking or follow-up procedure shall be used to ensure appropriate response has been taken in response to an inspection. Inspections and maintenance activities shall be documented and recorded.

- 3. Verification of Non-Storm Water Discharges - The plan shall include a certification that the discharge has been tested or evaluated for the presence of non-storm water discharges. The certification shall include a description of any tests for the presence of non-storm water discharges, the methods used, the dates of the testing, and any onsite drainage points that were observed during the testing. Any facility that is unable to provide this certification must describe the procedure of any test conducted for the presence of non-storm water discharges, the test results, potential sources of non-storm water discharges to the storm sewer, and why adequate tests for such storm sewers were not feasible. Except as provided in (b) (i) of this Special Condition, discharges not comprised entirely of storm water are not authorized by this Special Condition.
- 4. The permittee shall conduct an annual facility inspection to verify that all elements of the plan, including the site map, potential pollutant sources, and structural and non-structural controls to reduce pollutants in industrial storm water discharges are accurate. Observations that require a response and the appropriate response to the observation shall be retained as part of the plan. Records documenting significant observations made during the site inspection shall be submitted to the Agency in accordance with the reporting requirements of this permit.

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5. This plan should briefly describe the appropriate elements of other program requirements, including Spill Prevention Control and Countermeasures (SPCC) plans required under Section 311 of the CWA and the regulations promulgated thereunder, and Best Management Programs under 40 CFR 125.100.
  6. The plan shall include the signature and title of the person responsible for preparation of the plan and include the date of initial preparation and each amendment thereto.
  7. Facilities which discharge storm water associated with industrial activity at a mining site to municipal separate storm sewers may also be subject to additional requirements imposed by the operator of the municipal system.
  8. Approved State or Local Plans. - The management practices, controls and other provisions contained in the storm water pollution prevention plan must be at least as protective as the requirements contained in Illinois Environmental Protection Agency's Illinois Urban Manual, 2010. Facilities which discharge storm water associated with industrial activities at a mining site must include in their storm water pollution prevention plan procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials. Requirements specified in sediment and erosion site plans or site permits or storm water management site plans or site permits approved by local officials that are applicable to protecting surface water resources are, upon the effective date of this NPDES permit to be authorized to discharge, incorporated by reference and are enforceable under this permit even if they are not specifically included in a storm water pollution prevention plan required under this permit. This provision does not apply to provisions of master plans, comprehensive plans, non-enforceable guidelines or technical guidance documents that are not identified in a specific plan or permit that is issued for the mining site.
- (iii) **Maintenance.** A description of procedures to maintain in good and effective operating conditions vegetation, erosion and sediment control measures and other protective measures identified in the site plan.
- (iv) **Inspections.** Qualified personnel (provided by the permittee) shall inspect disturbed areas of the mining site that have not been finally stabilized, structural control measures, and locations where vehicles enter or exit the site annually. Qualified personnel means a person knowledgeable in the principles and practice of erosion and sediment controls, such as a licensed professional engineer or other knowledgeable person who possesses the skills to assess conditions at the mining site that could impact storm water quality and to assess the effectiveness of any sediment and erosion control measures selected to control the quality of storm water discharges from the mining activities.
1. Disturbed areas and areas used for storage of materials that are exposed to precipitation shall be inspected for evidence of, or the potential for, pollutants entering the drainage system. Erosion and sediment control measures identified in the plan shall be observed to ensure that they are operating correctly. Where discharge locations or points are accessible, they shall be inspected to ascertain whether erosion control measures are effective in preventing significant impacts to receiving waters. Locations where vehicles enter or exit the site shall be inspected for evidence of off-site sediment tracking.
  2. Based on the results of the inspection, the description of potential pollutant sources identified in the plan in accordance with (b) (ii) (D) (i) of this Special Condition (Site Description) and pollution prevention measures identified in the plan in accordance with (b) (ii) (D) (ii) of this Special Condition (Controls) shall be revised as appropriate as soon as practicable after such inspection. Such modifications shall provide for timely implementation of any changes to the plan within 30 calendar days following the inspection.
  3. A report summarizing the scope of the inspection, name(s) and qualifications of personnel making the inspection, the date(s) of the inspection, major observations relating to the implementation of the storm water pollution prevention plan, and actions taken in accordance with (b) (ii) (D) (iv) 2 of this Special Condition above shall be made and retained as part of the storm water pollution prevention plan for at least three years from the date that the permit coverage expires or is terminated. The report shall be signed in accordance with standard conditions Attachment H(Signatory Requirements) of this permit.

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4. The permittee shall complete and submit within 5 days an "Incidence of Noncompliance" (ION) report for any violation of the storm water pollution prevention plan observed during an inspection conducted, including those not required by the Plan. Submission shall be on forms provided by the Agency and include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance, and a statement detailing any environmental impact which may have resulted from the noncompliance.
5. All reports of noncompliance shall be signed by a responsible authority as defined in standard conditions Attachment H (Signatory Requirements).
6. All reports of noncompliance shall be mailed to the Agency at the following address:

Illinois Environmental Protection Agency  
Compliance Assurance Section  
1021 North Grand Avenue East  
Post Office Box 19276  
Springfield, Illinois 62794-9276

**(v) Reporting.** The facility shall submit an annual inspection report to the Illinois Environmental Protection Agency. The report shall include results of the annual facility inspection which is required by sections (b) (ii) (D) (ii) (4) and (b) (ii) (D) (iv) of this Special Condition and of the Storm Water Pollution Prevention Plan of this permit. The report shall also include documentation of any event (spill, treatment unit malfunction, etc.) which would require an inspection, results of the inspection, and any subsequent corrective maintenance activity. The report shall be completed and signed by the authorized facility employee(s) who conducted the inspection(s).

1. The first report shall contain information gathered during the one year time period beginning with the effective date of coverage under this permit and shall be submitted no later than 60 days after this one year period has expired. Each subsequent report shall contain the previous year's information and shall be submitted no later than one year after the previous year's report was due.
2. If the facility performs inspections more frequently than required by this permit, the results shall be included as additional information in the annual report.
3. The permittee shall retain the annual inspection report on file at least 5 years. This period may be extended by request of the Illinois Environmental Protection Agency at any time.
4. Annual inspection reports shall be mailed to the following address:

Illinois Environmental Protection Agency  
Compliance Assurance Section  
Annual Inspection Report  
P.O. Box 19276  
Springfield, Illinois 62794-9276

**(vi) Non-Storm Water Discharges** - Except for flows from fire fighting activities, sources of non-storm water listed in (b) (i) of this Special Condition that are combined with storm water discharges associated with industrial activity at a mining site must be identified in the plan. The plan shall identify and insure the implementation of appropriate pollution prevention measures for the non-storm water component(s) of the discharge.

**(vii) Discharging Pollutants for Which a Water Body is Impaired With an Approved TMDL.**

1. Existing dischargers, new dischargers and new sources: you must carefully document the justifications for all BMP selections in your SWPPP, and install, implement and maintain BMPs that are consistent with all relevant TMDL allocations and with all relevant conditions in an implementation plan.
2. For discharges to waters for which there is a TMDL allocation for sediment or a parameter that addressed sediment (such as total suspended solids, turbidity, or siltation), the applicant shall develop and certify a SWPPP that is consistent with the assumptions and requirements in the approved TMDL. Operators must incorporate into their SWPPP any conditions applicable to their discharges necessary for consistency with the assumptions and requirements of the TMDL within any timeframes established

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in the TMDL. If a specific numeric wasteload allocation has been established that would apply to the facility's discharges, the operator must incorporate that allocation into its SWPPP and implement necessary steps to meet that allocation.

**SPECIAL CONDITION 11. Heated Effluents and Cooling Water Discharges:** Discharges of heated effluents and cooling waters must meet the water quality provisions of 35 Ill. Adm. Code Subtitle C for temperature. In addition the permittee with heated effluents or cooling water discharges shall develop a heated effluent and cooling water plan. The plan is incorporated as a condition of this permit and shall contain the following:

- a. Identification of each internal heated effluent and cooling water wastestream at the mining site,
- b. All temperature monitoring data of the cooling waters or heated effluents within the last five years or that represents proposed temperature conditions,
- c. The daily average flow (MGD) of each internal heated effluent and cooling water wastestream,
- d. The mean detention time of each heated effluent and cooling water wastestream in any impoundments on the mining site,
- e. Description and identification of any facilities such as impoundments that attenuate or treat heated effluent and cooling water waste streams,
- f. The daily average flow (MGD) for each outfall that contains heated effluent or cooling water and,
- g. The predicted temperature increase of the receiving stream caused by the discharge.

**SPECIAL CONDITION 12. Oil and Hazardous Substance Liability:** Nothing in this permit shall be construed to preclude the institution of any legal action or relieve the permittee from any responsibilities, liabilities, or penalties to which the permittee is or may be subject under section 311 of the CWA.

**SPECIAL CONDITION 13. Oil and Hazardous Substance Discharge Prohibition:** This permit does not authorize the discharge of hazardous substances or oil resulting from an on-site spill, and does not supersede any reporting requirement for spills or releases of hazardous substances or oil.

**SPECIAL CONDITION 14. Bulk Storage and Hazardous Waste Containment Area:** Provisions for handling storm water from bulk storage and hazardous waste containment areas.

- a. This permit does not authorize the discharge of storm water collected in containment areas at bulk storage and hazardous waste facilities where the storm water becomes contaminated by direct contact with a spill or release of stored materials into the containment area. Such storm water should be handled properly by on-site treatment or hauling off-site for treatment and disposal.
- b. Where a spill or release to a dry containment area occurs, the permittee shall institute procedures to clean up the spill in order to prevent contamination of any storm water, which subsequently collects in the containment area. Where these procedures are followed, collected storm water may be discharged; following visual inspection to assure that the storm water contains no unnatural turbidity, color, oil films, foams, settleable solids, or deposits.
- c. Storage piles of salt used for deicing or other commercial or industrial purposes must be enclosed or covered to prevent exposure to precipitation (except for exposure resulting from adding or removing materials from the pile). Piles of salt do not need to be enclosed or covered where storm water from the pile is not discharged to waters of the state or the discharges from the piles are authorized under another permit.

**SPECIAL CONDITION 15. Definitions:**

**"Best Management Practices" ("BMPs")** means schedules of activities, prohibitions of practices, maintenance procedures, and other management practices to prevent or reduce the pollution of waters of the United States. BMPs also include treatment requirements, operating procedures, and practices to control plant site runoff, spillage or leaks, sludge or waste disposal, or drainage from raw material storage.

**"Commencement of Mining"** means the initial disturbance of soils associated with clearing, grading, or excavating activities or other mining activities.



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**“Cooling water”** means mine process wastewater that is used for cooling of mining operations and is contaminated with heat. Heated effluent and cooling water that contains cleaning chemicals, pesticides or treatment chemicals used to clean or treat the piping, equipment or discharge of the cooling system are not covered by this permit.

**“Cooling water outfalls”** means point sources that discharge cooling waters or heated effluents.

**"CWA"** means Clean Water Act (formerly referred to as the Federal Water Pollution Control Act or Federal Water Pollution Control Act Amendments of 1972) Pub.L. 92-500, as amended Pub. L. 95-217, Pub. L. 95-576, Pub. L. (96-483 and Pub. L. 97-117, 33 U.S.C. 1251 et.seq.)

**"Director"** means the Director of the Illinois Environmental Protection Agency or an authorized representative.

**“EPCRA”** means the Emergency Planning and Community Right-to-Know Act (also known as Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986)

**"Final Stabilization"** means that all soil disturbing activities at the site have been completed, and that a uniform perennial vegetative cover with a density of 70% cover for unpaved areas and areas not covered by permanent structures has been established or equivalent stabilization measures (such as the use of riprap, gabions or geotextiles) have been employed.

**“Heated effluent”** means mine process wastewater contaminated with heat from mining operations.

**"Large and Medium municipal separate storm sewer system"** means all municipal separate storm sewers that are either:

- a) Located in an incorporated place (city) with a population of 100,000 or more as determined by the latest Decennial Census by the Bureau of Census (these cities are listed in Appendices F and G of 40 CFR Part 122); or
- b) Located in the counties with unincorporated urbanized populations of 100,000 or more, except municipal separate storm
- c) sewers that are located in the incorporated places, townships or towns within such counties (these counties are listed in Appendices H and I of 40 CFR Part 122); or
- d) Owned or operated by a municipality other than those described in paragraph (a) or (b) and that are designated by the Director as part of the large or medium municipal separate storm sewer system.

**“Mine Area or Mined Area”** means the surface and subsurface land where mining has occurred or is occurring. The term does not include the unmined surface land directly above underground mine workings which is not otherwise disturbed by mining activities.

**“Mine Process Wastewater or Process Wastewater”** means waters used for or generated from: cooling of mining and mine processing equipment; mineral processing plants; cleaning mining and mining processing equipment; air emission controls (e.g, dust control); pit pumpage; pit overflows; mine dewatering; sedimentation ponds; or surface runoff from disturbed areas that contain mine refuse; chemical spillage; other wastes or acid producing materials.

**“Mining”** means the surface or underground extraction or processing of natural deposits of, gravel, sand or stone by the use of any mechanical operation or process. The term also includes the recovery or processing of the minerals from a mine refuse area. It does not include drilling for oil or natural gas.

**“Mining Activities”** means all activities on a facility which are directly in furtherance of mining, including activities before, during and after mining. The term does not include land acquisition, exploratory drilling, surveying and similar activities. The term includes, but is not limited to, the following:

- a) Preparation of land for mining activities;
- b) Construction of mine related facilities which could generate refuse, result in a discharge or have the potential to cause water pollution;
- c) Ownership or control of a mine related facility;
- d) Ownership or control of a coal storage yard or transfer facility;
- e) Generation or disposal of mine refuse;
- f) Mining;
- g) Opening a mine;
- h) Production of a mine discharge or non-point source mine discharge;
- i) Surface drainage control; and
- j) Use of acid-producing mine refuse.

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**"NOI"** means notice of intent to be covered by this permit.

**"Non-coal Outfalls"** means point sources that discharge mine dewatering waters, process wastewaters, pit pumpage or pit overflows.

**"Point Source"** means any discernible, confined, and discrete conveyance, including but not limited to, any pipe, ditch, channel, tunnel, conduit, well, discrete fissure, container, rolling stock, concentrated animal feeding operation, mine discharge, landfill leachate collection system, vessel or other floating craft from which pollutants are or may be discharged. This term does not include return flows from irrigated agriculture or agricultural storm water runoff.

**"Runoff coefficient"** means the fraction of total rainfall that will appear at the conveyance as runoff.

**"Significant materials"** includes, but is not limited to: raw materials; fuels; materials such as solvents, detergents, and plastic pellets; finished materials such as metallic products; raw materials used in food processing or production; hazardous substances designated under section 101(14) of CERCLA; fertilizers; pesticides; and waste products such as ashes, slag and sludge that have the potential to be released with storm water discharges.

**"Significant spills"** includes, but is not limited to: releases of oil or hazardous substances in excess of reportable quantities under section 311 of the Clean Water Act (see 40 CFR 110.10 and CFR 117.21) or section 102 of CERCLA (see 40 CFR 302.4).

**"Storm Water"** means storm water runoff, snow melt runoff, surface runoff and drainage.

**"Storm Water Discharges"** means discharges that contain only storm water.

**"Storm Water Associated with Industrial Activity at a Mining Site"** means the discharge from any conveyance which is used for collecting and conveying storm water and which is directly related to manufacturing, processing or raw materials storage areas at a mining site. The term does not include discharges from facilities or activities excluded from the NPDES program. For the categories of mining sites identified in subparagraphs (i), (ii) and (iii) of this subsection definition, the term includes, but is not limited to, storm water discharges from industrial plant yards; immediate access roads and rail lines used or traveled by carriers of raw materials, manufactured products, waste material, or by-products used or created by the facility; material handling sites; refuse sites; sites used for the application or disposal of process waste waters (as defined at 40 CFR 401); sites used for the storage and maintenance of material handling equipment; sites used for residual treatment, storage, or disposal; shipping and receiving areas; manufacturing buildings; storage areas (including tank farms) for raw materials, and intermediate and finished products; and areas where industrial activity has taken place in the past and significant materials remain and are exposed to storm water. For the purposes of this paragraph, material handling activities include the: storage, loading and unloading, transportation, or conveyance of any raw material, intermediate product, finished product, by-product or waste product. The term excludes areas located on plant lands separate from the plant's industrial activities, such as office buildings and accompanying parking lots as long as the drainage from the excluded areas is not mixed with storm water drained from the above described areas. Industrial facilities (including industrial facilities that are Federally or municipally owned or operated) that meet the description of the facilities listed in this paragraph (i), (ii) and (iii) include those facilities designated under 40 CFR 122.26(a)(1)(v). The following categories of facilities are considered to be engaging in "industrial activity at a mining site" for purposes of this definition:

- i) Facilities classified as Standard Industrial Classifications 10 through 14 (mineral industry) including active or inactive mining operations (except for areas of coal mining operations meeting the definition of a reclamation area under 40 CFR 434.11(l)) and oil and gas exploration, production, processing, or treatment operations, or transmission facilities that discharge storm water contaminated by contact with or that has come into contact with, any overburden, raw material, intermediate products, finished products, byproducts or waste products located on the site of such operations; inactive mining operations are mining sites that are not being actively mined, but which have an identifiable owner/operator;
- ii) Construction activity including clearing, grading and excavation activities that disturbs land area at a mining site.
- iii) Any asphalt plant, ready mix plant or industrial facility with SIC Code 29 or 32 located on the mining site.

**"Waters"** mean all accumulations of water, surface and underground, natural, and artificial, public and private, or parts thereof, which are wholly or partially within, flow through, or border upon the State of Illinois, except that sewers and treatment works are not included except as specially mentioned; provided, that nothing herein contained shall authorize the use of natural or otherwise protected waters as sewers or treatment works except that in-stream aeration under Agency permit is allowable. Note that additional definitions are included in the permit Standard Conditions, Attachment H.

NPDES PERMIT NO. IL0061336  
Construction Authorization

Authorization is hereby granted to the above designee to construct the mine and mine refuse area described as follows:

An approximately 581 acre facility consisting of four interconnected room and pillar mines and a limestone grinding plant, designated as the J.M. Huber Corporation, Quincy Mine, located in Sections 13, 14, 23 and 24, T2S, R9W of the 4th P.M. in Adams County, Illinois near Quincy. Mine operations include the excavation, crushing, grinding and stockpiling of limestone aggregate for use in general construction, industrial and agricultural purposes including the blending of lime with agricultural micronutrients and the formulation of chicken feed additives. Additionally, barite ore is occasionally crushed for use as a drilling mud. Mine operations result in the discharge of 0.11 MGD of water from mine dewatering and groundwater seepage at Outfall A01, the discharge of 0.758 MGD of water from mine dewatering and groundwater seepage at Outfall B01, the discharge of 0.218 MGD of water from mine dewatering, pit pumpage and storm water runoff from Outfall 002, the discharge of 0.492 MGD of water from mine dewatering, pit pumpage and storm water runoff from Outfall 003, the discharge of 0.09 MGD of water from mine dewatering, pit pumpage and storm water runoff from Outfall 004, the intermittent discharge of storm water runoff from Outfall 007 and the discharge of 0.55 MG two times per year of ultrafine mill process water and cooling water from outfall 006. All of the outfalls discharge to an unnamed tributary of the Mississippi River.

The abandonment plan received with the application documents dated November 5, 2009 shall be executed and completed in accordance with Rule 405.109 of Subtitle D: Mine Related Water Pollution.

Storm Water Pollution Prevention Plan: Authorization is hereby granted to construct treatment works and related equipment that may be required by the Storm Water Pollution Prevention Plan developed pursuant to this permit. Discharging sedimentation ponds are not covered under the Storm Water Pollution Prevention Plan authorization, unless they discharge to a non-coal outfall specifically identified in a construction authorization under this permit.

This Authorization is issued subject to the following condition(s).

- a. If any statement or representation is found to be incorrect, this authorization may be revoked and the permittee thereupon waives all rights thereunder.
- b. Plans and specifications of all treatment equipment being included as a part of the storm water management practice shall be included in the SWPPP.
- c. Any modification of or deviation from the plans and specifications in the initial SWPPP requires amendment of the SWPPP.
- d. Construction activities which result from treatment equipment installation, including clearing, grading and excavation activities which result in the disturbance of land area must meet the conditions of this permit.

The issuance of this permit (a) shall not be considered as in any manner affecting the title of the premises upon which the mine or mine refuse area is to be located; (b) does not release the permittee from any liability for damage to person or property caused by or resulting from the installation, maintenance or operation of the proposed facilities; (c) does not take into consideration the structural stability of any units or parts of the project; and (d) does not release the permittee from compliance with other applicable statutes of the State of Illinois, or with applicable local laws, regulations or ordinances.

This permit may not be assigned or transferred. Any subsequent operator shall obtain a new permit from the Illinois Environmental Protection Agency.

There shall be no deviations from the approved plans and specifications unless revised plans, specifications and application shall first have been submitted to the Illinois Environmental Protection Agency and a supplemental permit issued.

The permit holder shall notify the Illinois Environmental protection Agency (217/782-3637) immediately of any emergency at the mine or mine refuse area which causes or threatens to cause a sudden discharge of contaminants into the waters of Illinois and shall immediately undertake necessary corrective measures as required by Rule 405.111 under Chapter 1, Subtitle D: Mine Related Water Pollution of Illinois Pollution Control Board Rules and Regulations.

Final plans, specifications, application and supporting documents as submitted and approved shall constitute part of this permit and are identified in the records of the Illinois Environmental Protection Agency, by the permit number designated in the heading of this section.